

## Long-Belt Grinding Machine



Long-Belt Grinding Machine for large size of heavy metal plates and sheets, concept of machine one abrasive belt movable machine frame, will be designed according to customer needs.

Surface grinding, steel, aluminium, stainless stell, brass

### Benefits of Large Surface Grinding Machine:

- Weld seem removing,
- Weld spots removing,
- Heavy duty working
- High quality surface grinding
- Speed, pressure, size of sheets can easy programmed,
- Automatically detect width of sheet metal size



# Long-Belt Grinding and Buffing Machine



Long-Belt Grinding Machine with Buffing Unit

Machine working height adjustable from the ground (900 mm - 1500 mm)

#### Benefits of this machine:

- 3D sanding and buffing,
- Mirror polishing,
- High quality surface grinding for shaped forms metal sheets,
- Speed, pressure, size of sheets can easy programmed,
- Automatically detect width of sheet metal size,
- Adjustable solid polishing component,
- The machine body moves on the floor A45 rail to obtain a smooth, clean surface without streaks.

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Grinding with Pad Unit



Seem Welded Grinding from sheet surface



Grinding with Contact Wheel



Spot Weld from sheet surface



**Touch Panel Siemens** 



**Electrical Cabinet Siemens** 



**Anti-Static Device** 



**Remote Control** 



**Dust Collector** 



The machine body moves on the floor A45 rail to obtain a smooth, clean surface without streaks.

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**Buffing Unit** 

Mirror polishing

Machine Technical Details					
Working length	Max. 24m				
Working width	4,5 m				
Machine control	Touch Panel Siemens S7				
Electrical devices	Siemens				
Remote control	Included				
Dust collector	Included 1600m³/h				
Anti-static device	Included				
Abrasive unit motor power	15 kW				
Abrasive belt size	150x14600 mm				
Surface pressure control	Pneumatic control via Touch Panel				
Grinding unit type	2 type Roller Unit, Pad Unite				
Working table not included					

Options according to customer request

Buffing Unit to get mirror polish

Machine working height adjustment from 900 mm – 1500 mm control by servo motor for 3D grinding and buffing

We have very long experience in grinding and polishing sector. For that we can provide you all kind of grinding and polishing equipment.

All size and grit of abrasive belts are available

Abrasive Product										
Ceramic Belt										
	Grit									
	40			60 80		)	120			
Zirconium Belt										
	Grit									
	40			60 80		)		120		
Aluminium Oxide Belt										
	Grit									
	40			60	80		120			
Surface Condition Belt										
	Grit									
	Coarse 80-120 Brown			Medium  50-240   Red	Very Fine 280-360 Blue		S Fine 400-600 Grey			
Traizact Belt										
THE REAL PROPERTY.	Grit									
	A160 P120	A100 P200	A65 P280	A45 P400	A30 P600	A1 P12		A6 P2500		

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### **Buffing Product**

Sisal Wheel



Size: 300x80x200 mm

Impregnated Cotton Wheel



Size: 300x80x200 mm

Flexible Cotton Wheel



Size: 300x80x200 mm

Solid Polishing Component for Sisal Wheel



Size: 500x200x40 mm

Solid Polishing component for Cotton Wheel



Size: 500x200x40 mm



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